22.2.2021

# Weforma

## **Rotary Dampers**

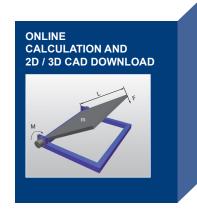
with high-torque range

WRD-H 7550

WRD-H 9565

WRD-H 12070





### **Benefits**

#### Material:

- Aluminium and steel

#### **Applications:**

- Mechanical and plant engineering
- Vendingmachines, Counters
- Car industry and sanitary industry

#### **RoHS-conform:**

- Directive 2002/95/EC

#### Temperature:

- Standard: -10°C - +60°C

#### **Deceleration:**

- Controlled damping with rotary movements
- Torques up to 700 Nm
- Both sides, Right-turning and left-turning
- Adjustable

#### Special models:

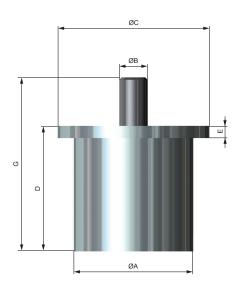
#### Stainless steel VA:

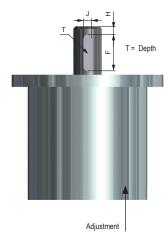
- Housing Stainless steel V2A / DIN 1.4305 / AISI 303
- Piston rod DIN 1.4125 / AISI 440C

#### Applications:

- Food industry, Outside machinery, Medical technology



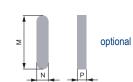




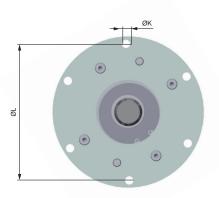
R (CW)*	L (C	L (CCW)*		C*		M* max. (Nm)	M* min. (Nm)		M* Reverse Running L/R		Material	
WRD-H 7550-R	WR	WRD-H 7550-L		WRD-H 7550-C		250	65		30			
WRD-H 9565-R	WR	WRD-H 9565-L		WRD-H 9565-C		500	140		110		Steel	
WRD-H 12070-R	)70-R WRD-H 12070-L		0-L	WRD-H 12070-C		700	270		250			
	ØA	ØВ	øс	D	E	F	G	Н	J	Т	øĸ	ØL
WRD-H 7550	90	25 f7	130	100	10	25	140	6,4	8	4	8,2	110,0
WRD-H 9565	120	30 f7	155	125	15	32	175	9,0	10	5	8,2	137,5
WRD-H 12070	148	35 f7	188	155	15	45	215	10,0	10	5	10,5	168,0

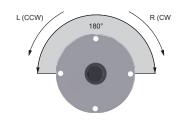
#### **FEATHER KEY**

	М	N	Р
WRD-H 7550	25	8	7
WRD-H 9565	32	10	8
WRD-H 12070	45	10	8



- \* R (CW): Clockwise L (CCW): Counter-clockwise C: Clockwise and counter-clockwise M: Torque





#### Stainless steel

Clockwise	Anti-clockwise	Clockwise + anticlockwise	Torque	
			Nm	
WRD-H 7550-R-VA	WRD-H 7550-L-VA	WRD-H 7550-C-VA	250	
WRD-H 9565-R-VA	WRD-H 9565-L-VA	WRD-H 9565-C-VA	500	
WRD-H 12070-R-VA	WRD-H 12070-L-VA	WRD-H 12070-C-VA	700	

### TORQUE

Clockwise	Anti-clockwise	Clockwise + anticlockwise	Torque Nm	Opening angle	Weight g
WRD-H 7550-R	WRD-H 7550-L	WRD-H 7550-C	250	180	4500
WRD-H 9565-R	WRD-H 9565-L	WRD-H 9565-C	500	180	10000
WRD-H 12070-R	WRD-H 12070-L	WRD-H 12070-C	700	180	17400

Idle: At the beginning of the deceleration max. 5°

## **Important Information**

Rotary dampers can not be used as end stop; external stop must be provided before the end of the stroke.

#### **Temperature**

WRD-H: -10 °C - +60 °C

Reference temperature for all technical information:20°C

At a higher temperatures the energy absorption or torque is reduced.

Fix the rotary damper at the intended bores and flats. It is not allowed to loaded rotary dampers in a static way or to fix them by welding.

Rotary damper can not be used with agressive fluids. Exception WRD-H...VA

#### **Adjustment**

If the mass in a trial run impacts excessively hard on the end position select the next model with higher torque for the series

Rotary dampers of the series WRD-H 7550, 9565 and 12070 are adjustable. If the damping is not sufficient, increase the damping continously by rotating the adjustment to "+".

If the mass don't reach the end position or the time is to long, decrease the damping continously by rotating the adjustment to "-". If the adjustment

is not sufficient in an end position contact Weforma.

Rotary dampers should under no circumstance be loaded over the damping angle mentioned in the catalogue.

#### **Fundamentals**

Rotary dampers may under no circumstances be:

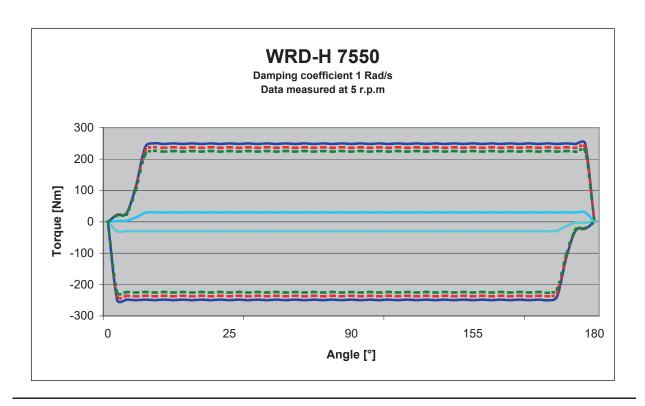
-painted -welded -held with clamps

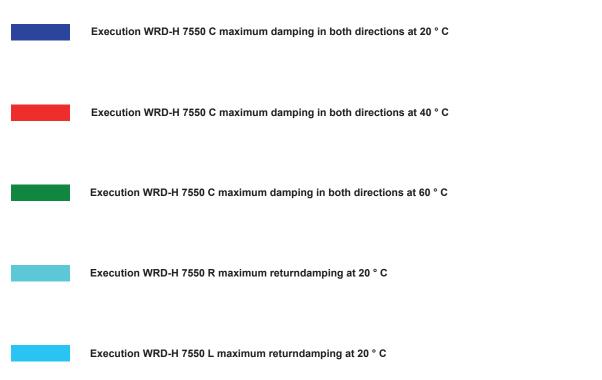






The products must be protected against contamination, fluids and air pressure. We offer special solutions for these applications. When rotary dampers are used parallel the size of the model and the used degree of hardness / used adjustment has to be the same. The load has to be distributed equally. When a shock absorber is used for an emergency case, an external end stop must be provided. If the absorption should be insufficient, please contact Weforma or the respective representation. You will find further technical informations to the series in our catalogue.





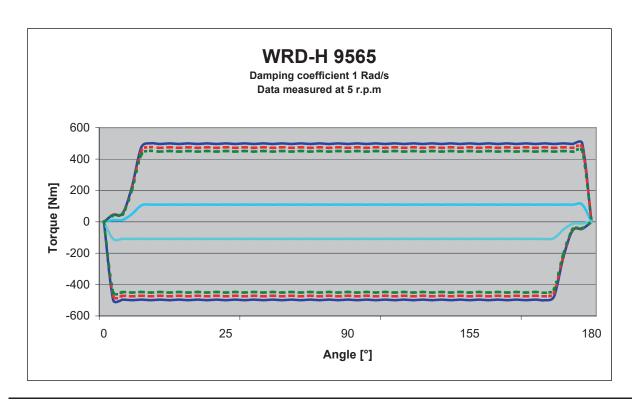
Maximum angle 180°

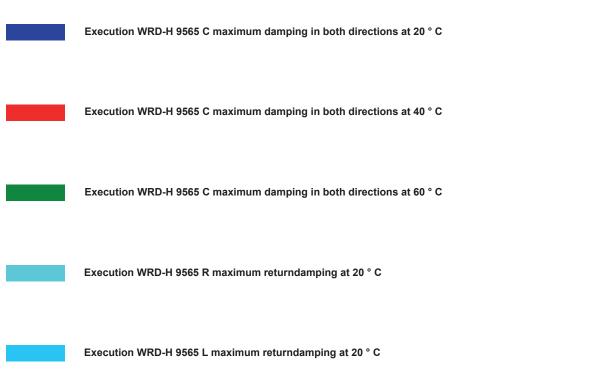
Execution "R" and "L" only in one direction

The values may vary depending on the adjustment and the speed

This damper is adjustable

Subject to technical changes





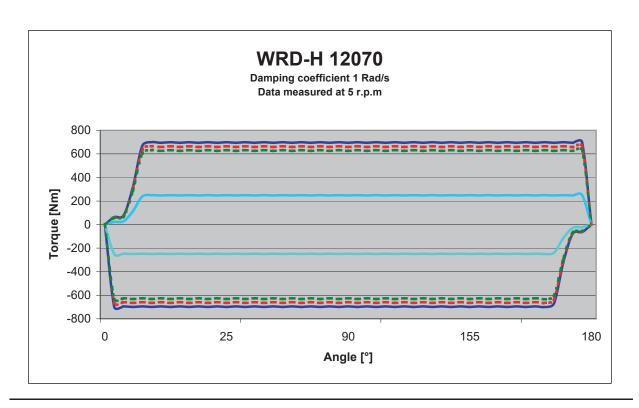
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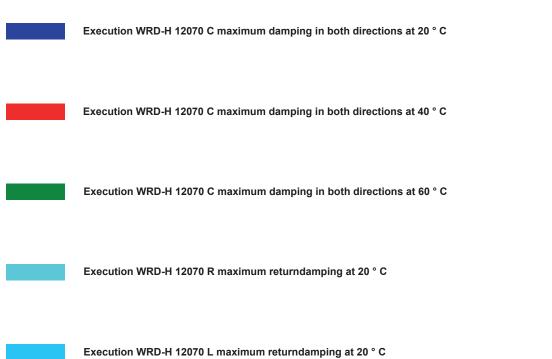
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