Series 2600

General

They have been designed to be easily assembled into groups or manifolds.

The 2600 series comprises a range of products classified according to the body size of 26mm divided into 3 types "LINE", "FLAT" and "VDMA".

Is not included the integral electrical connection

Construction characteristics

Central body	Extruded aluminium bar with chemical nickel treatment and PTFE (polytetrafleurethylene)
Connection plates	Die-cast aluminium
Operators	Technopolymer
Spool seals	Oil resistant nitrile rubber - HNBR
Spools	Aluminium 2011
Springs	AISI 302 stainless steel
Pistons	Technopolymer
Piston seals	Oil resistant nitrile rubber - NBR

Ordering codes for minature solenoid valves

The 15 mm. miniature solenoid valve with 1,1 mm. orifice has been selected for piloting this series of valves (see Series 300).

This results in low response times and reduced power consumption.

The valve can be supplied with the coil upward or downward (multipolar connections) depending on the application.

Codes are as follows:

Coil upward code

01 = miniature solenoid 12 VDC

02 = miniature solenoid 24 VDC

05 = miniature solenoid 24 VAC

06 = miniature solenoid 110 VAC

07 = miniature sol. 230 VAC

08 = miniature sol. 24 VDC 1W

09 = miniature sol. 24 VDC Earth faston

Coil downward code

11 = miniature solenoid 12 VDC

12 = miniature solenoid 24 VDC

15 = miniature solenoid 24 VAC 16 = miniature solenoid 110 VAC

17 = miniature sol. 230 VAC

18 = miniature sol. 24 VDC 1W Downward

19 = miniature sol. 24 VDC Earth faston Downward

Miniature solenoid & Mus homologated are available (see Series 300).

Use and maintenance

The average life of the solenoid valve exceeds 50.000.000 cycles when used under optimum conditions.

Adequate lubrication reduces seals wear, just as proper filtering of supply air prevents the build-up of dirt that can cause malfunction. Ensure the valve is used within our recommended criteria for pressure and temperature.

In dirty or dusty environments, the exhaust ports should be protected.

A seal kit including the spool is available for overhauling the valve. This operation does not require a skilled worker, although a particular care should be taken when reassembling the valve.

PHEUMAX

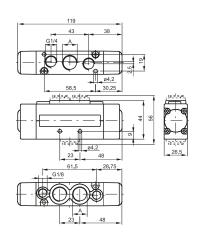
Pneumatic - Spring

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

	WORKING PORTS SIZE	
•	1 = G3/8"	
Α	5 = G1/4"	
	8 = Quick fitting tube Ø10	

Coding: 261**A**.52.00.19





Weight 235 g Minimum piloting pressure 2 bar For dimension "A" see ordering code



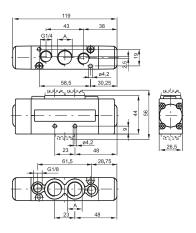
Coding: 261**A**.52.00.16

Pneumatic - Differential

Operational characteristics		
Fluid	<u> </u>	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	G1/8"	

	WORKING PORTS SIZE	
•	1 = G3/8"	
A	5 = G1/4"	
	8 = Quick fitting tube Ø10	





Weight 235 g Minimum piloting pressure 2 bar





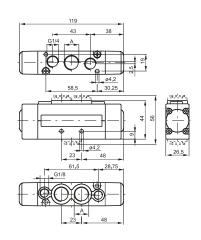
Pneumatic - Differential (External)

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

Coding:	261 A .52.00.17
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	W	ORKING PORTS SIZE
_	1	= G3/8"
Α	5	= G1/4"
	8	= Quick fitting tube Ø10





Weight 235 g Minimum piloting pressure 2 bar For dimension "A" see ordering code



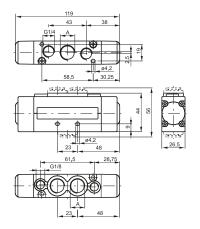
Pneumatic - Pneumatic

Operational characteristics	
Fluid Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

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Coding:	261 6.52.00.18

	WORKING PORTS SIZE	
•	1 = G3/8"	
Α	5 = G1/4"	
	8 = Quick fitting tube Ø10	





Weight 235 g Minimum piloting pressure 1,5 bar

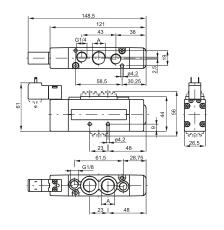


A

Solenoid-Spring/Differerential

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1500
Orifice size (mm)	9



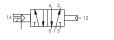


5 = G1/4" 8 = Quick fitting tube Ø10 VERSION 39 = Solenoid - Spring 29 = Solenoid external-Spring $\textbf{36} = \ \mathsf{Solenoid}\text{-}\mathsf{Differerential}$ 37 = Solenoid-Differential external 26 = Solenoid external-Differerential 27 = Solenoid external-Differential external VOLTAGE **01** = 12V DC **02** = 24V DC **05** = 24V AC **06** = 110V AC $07 = 230 \, V \, AC$ 08 = 24V DC 1W 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24 V AC downward16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward

Coding: 261♠.52.00.♥.**①** WORKING PORTS SIZE 1 = G3/8"

Weight 275 g Minimum piloting pressure 2 bar

For dimension "A" see ordering code

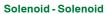










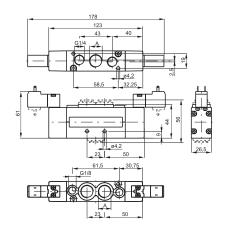


Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500	
O-if i ()	0	

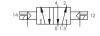
Coding: 261**♠**.52.00.**♥**.**①** WORKING PORTS SIZE

٦		1 = G3/8"
1	A	5 = G1/4"
]		8 = Quick fitting tube Ø10
VERSION		
		35 = Solenoid-Solenoid
	V	24 = Solenoid external-Solenoid
		external
		VOLTAGE
		01 = 12V DC
		02 = 24V DC
		05 = 24V AC
		06 = 110V AC
		07 = 230 V AC
		08 = 24V DC 1W
	0	09 = 24V DC downward
		11 = 12V DC downward
		12 = 24V DC downward
		15 = 24V AC downward
		16 = 110V AC downward
		17 = 230 V AC downward
		18 = 24V DC 1W downward
		19 = 24V DC Earth faston downward









Weight 295 g Minimum piloting pressure 1,5 bar



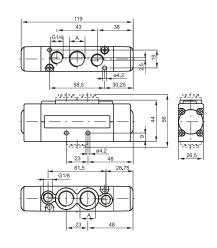
Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1350	
Orifice size (mm)	9	
Pilot ports size	M5	

Coding: 261 **3.53. 1.8**

	WORKING PORTS SIZE		
A	1 = G3/8"		
A	5 = G1/4"		
	8 = Quick fitting tube Ø10		
	FUNCTION		
•	31 = Closed centres		
(3)	32 = Open centres		
	33 = Pressured centres		





For dimension "A" see ordering code

Weight 245 g Minimum piloting pressure 3 bar

Solenoid - Solenoid 5 ways 3 connections

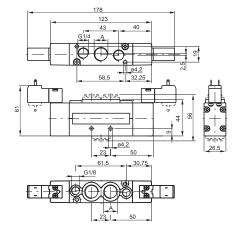
· · · · · · · · · · · · · · · · · · ·	
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1350
Orifice size (mm)	Q

Coding: 261**△**.53.**□**.**♥**.**□**

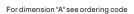
WORKING PORTS SIZE

	1 - 03/0
A	5 = G1/4"
	8 = Quick fitting tube Ø10
	FUNCTION
•	31 = Closed centres
•	32 = Open centres
	33 = Pressured centres
	VERSION
•	24 = Solenoid external-Solenoid
•	external
	35 = Solenoid-Solenoid
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110VAC
	07 = 230 V AC
	08 = 24V DC 1W
0	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward





Weight 245 g Minimum piloting pressure 3 bar









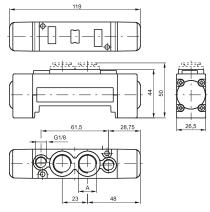
Pneumatic - Spring

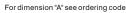
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

Cod	ing: 263 A .52.00.19
WORKING PORTS SIZE	
A	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10



Weight 185 g Minimum piloting pressure 2 bar







Coding:

Pneumatic - Differential

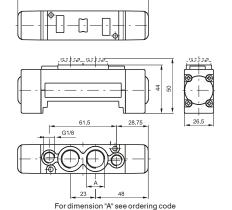
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

| WORKING PORTS SIZE
| 1 = G3/8"
| 5 = G1/4"
| 8 = Quick fitting tube Ø10

2634.52.00.16



Weight 185 g Minimum piloting pressure 2 bar





Coding:

Pneumatic - Differential (External)

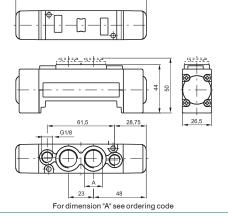
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

WORKING PORTS SIZE	
	1 = G3/8"
A	5 = G1/4"
	8 = Quick fitting tube Ø10

2634.52.00.17



Weight 185 g Minimum piloting pressure 2 bar





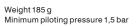


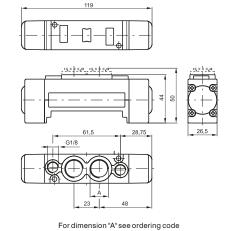
Pneumatic - Pneumatic

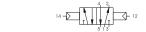
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

Cod	ing: 263 A .52.00.18
	WORKING PORTS SIZE
	1 = G3/8"
A	5 = G1/4"
	8 = Quick fitting tube Ø10





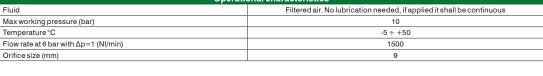


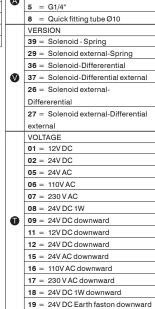


A

Solenoid-Spring / Differential

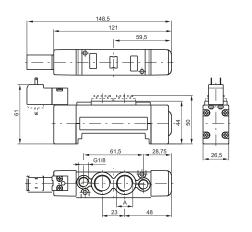
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1500
Orifice size (mm)	9





Coding: 263♠.52.00.♥.**①** WORKING PORTS SIZE 1 = G3/8"





For dimension "A" see ordering code











Weight 220 g Minimum piloting pressure 2 bar

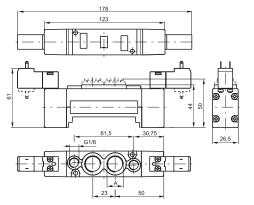
Solenoid - Solenoid

<u>'</u>		
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1500	
Orifice size (mm)	9	

Coding: 263♠.52.00.♥.**①** WORKING PORTS SIZE

	A	WOITHING OF OTTO OILL
٦		1 = G3/8"
٦		5 = G1/4"
		8 = Quick fitting tube Ø10
VERSION		VERSION
	V	35 = Solenoid-Solenoid
	V	24 = Solenoid external-Solenoid
		external
		VOLTAGE
		01 = 12V DC
		02 = 24V DC
		05 = 24V AC
		06 = 110V AC
	•	07 = 230 V AC
		08 = 24V DC 1W
		09 = 24V DC downward
		11 = 12V DC downward
		12 = 24V DC downward
		15 = 24V AC downward
		16 = 110V AC downward
		17 = 230 V AC downward
		18 = 24V DC 1W downward
		19 = 24V DC Earth faston downward







Weight 250 g Minimum piloting pressure 1,5 bar



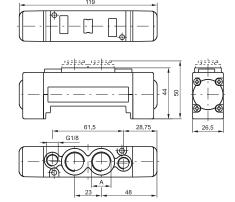
Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1350	
Orifice size (mm)	9	
Pilot ports size	M5	

263**A**.53.**B**.18 Coding:

	WORKING PORTS SIZE		
	1 = G3/8"		
A	5 = G1/4"		
	8 = Quick fitting tube Ø10		
	FUNCTION		
•	31 = Closed centres		
(3)	32 = Open centres		
	33 = Pressured centres		





For dimension "A" see ordering code



WORKING PORTS SIZE

Coding:

263♠.53.₱.♥.❶

Weight 195 g Minimum piloting pressure 3 bar

Solenoid - Solenoid 5 ways 3 connections

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1350
Orifice size (mm)	9

	1 - 03/0
A	5 = G1/4"
	8 = Quick fitting tube Ø10
	FUNCTION
•	31 = Closed centres
•	32 = Open centres
	33 = Pressured centres
	VERSION
•	24 = Solenoid external-Solenoid
•	external
	35 = Solenoid-Solenoid
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110VAC
	07 = 230 V AC
	08 = 24V DC 1W
0	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward



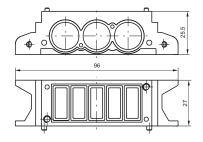
30,75

Weight 270 g Minimum piloting pressure 3 bar



Modular base Coding: 2630.01

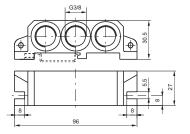




Weight 80 g





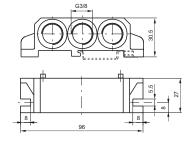




Weight 80 g

2630.02





Weight 100 g

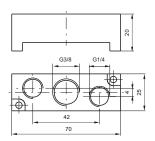
Coding:

2630.03

2630.10

Intermediate air intake



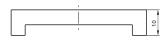


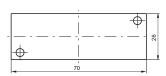
Weight 60 g to be assembled instead of a valve

2630.00

Closing plate







Weight 20 g

Coding:

Diaphragm plug



Coding: 2630.17

Weight 5 g

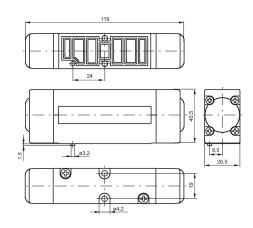


Pneumatic - Spring

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1100
Orifice size (mm)	7.5



Weight 235 g Minimum piloting pressure 2 bar





Coding:

2645.52.00.16

2645.52.00.19

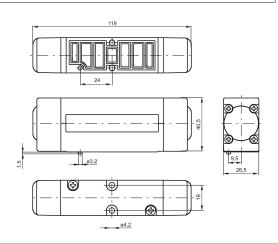
Coding:

Pneumatic - Differential

Operational characteristics		onal characteristics
	Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
	Max working pressure (bar)	10
	Temperature °C	-5 ÷ +50
	Flow rate at 6 bar with ∆p=1 (NI/min)	1100
	Orifice size (mm)	7.5



Weight 235 g Minimum piloting pressure 2 bar





Coding:

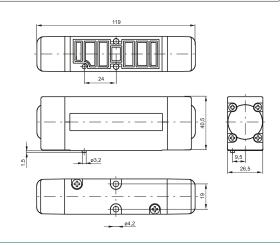
2645.52.00.17

Pneumatic - Differential (External)

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	7.5



Weight 235 g Minimum piloting pressure 2 bar







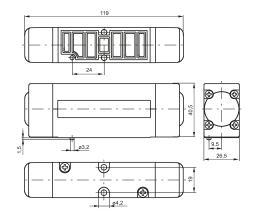
Coding: 2645.52.00.18

Pneumatic - Pneumatic

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100
Orifice size (mm)	7.5



Weight 255 g Minimum piloting pressure 1,5 bar



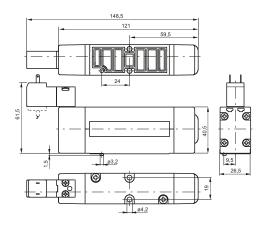




Solenoid-Spring / Differential

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	





TYPE ELECTROPILOT EXHAUST 1 = on base (only for self feeding• valves) 5 = on pilot (for all version) VERSION 39 = Solenoid - Spring 29 = Solenoid external-Spring $\textbf{36} = \ \mathsf{Solenoid}\text{-}\mathsf{Differerential}$ 37 = Solenoid-Differential external 26 = Solenoid external-Differerential $\textbf{27} = \ \mathsf{Solenoid} \ \mathsf{external}\text{-}\mathsf{Differential}$ external VOLTAGE **01** = 12V DC **02** = 24V DC **05** = 24V AC **06** = 110V AC $07 = 230 \, V \, AC$ 08 = 24V DC 1W O 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24V AC downward16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward

264**©**.52.00.**V**.**①**

Coding:

Weight 270 g Minimum piloting pressure 2 bar











Solenoid - Solenoid

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1100	
Orifice size (mm)	7.5	

Coding: 264**©**.5

ng:	264 6 .52.00. V . U
TYPE	ELECTROPILOT EXHAUST
1 =	on base (only for self feeding

•	1 = on base (only for self feeding	
	valves)	
	5 = on pilot (for all version)	
	VERSION	
V	24 = Solenoid external-Solenoid	
	external	
	35 = Solenoid-Solenoid	
	VOLTAGE	
	01 = 12V DC	
	02 = 24V DC	
	05 = 24V AC	
	06 = 110V AC	
	07 = 230 V AC	
•	08 = 24V DC 1W	
	09 = 24V DC downward	
	11 = 12V DC downward	
	12 = 24V DC downward	
	15 = 24V AC downward	
	16 = 110V AC downward	
	17 = 230 V AC downward	

18 = 24V DC 1W downward 19 = 24V DC Earth faston downward



178 123 24 24 25 265

Weight 305 g Minimum piloting pressure 1,5 bar



Coding:



Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1000
Orifice size (mm)	7.5

	TYPE ELECTROPILOT EXHAUST
•	1 = on base (only for self feeding
G	valves)
	5 = on pilot (for all version)
	FUNCTION
	31 = Closed centres
(3)	32 = Open centres
İ	33 = Pressured centres

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119 24 24 3.2 9.5 26.5

Weight 245 g Minimum piloting pressure 3 bar





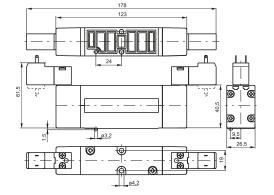


Solenoid - Solenoid 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1000	
Orifice size (mm)	5	

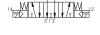
•	1 = on base (only for self feeding	
G	valves)	
	5 = on pilot (for all version)	
FUNCTION		
•	31 = Closed centres	
•	32 = Open centres	
	33 = Pressured centres	
	VERSION	
V	24 = Solenoid external-Solenoid	
V	external	
	35 = Solenoid-Solenoid	
	VOLTAGE	
	01 = 12V DC	
	02 = 24V DC	
	05 = 24V AC	
	06 = 110V AC	
	07 = 230 V AC	
	08 = 24V DC 1W	
0	09 = 24V DC downward	
_	11 = 12V DC downward	
	12 = 24V DC downward	
	15 = 24V AC downward	
	16 = 110V AC downward	
	17 = 230 V AC downward	
	18 = 24V DC 1W downward	
	19 = 24V DC Earth faston downward	





Weight 315 g Minimum piloting pressure 3 bar



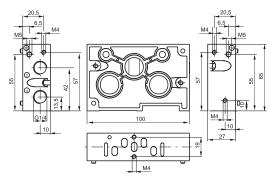




AIR DISTRIBUTION

Modular base





Coding: 2640.**♥**

VERSION

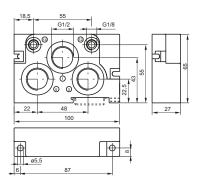
01 = Standard base

11 = Base for single separate inlet

Weight 220 g

Inlet base





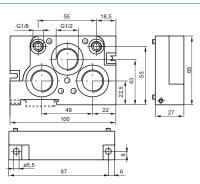
Coding: 2640.**♥**

	VERSION
V	02 = Right
	03 = Left

Weight 200 g

2640.02





Weight 200 g

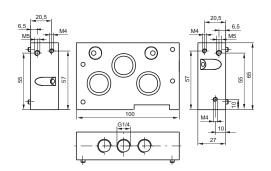
Coding:

2640.03

2640.10

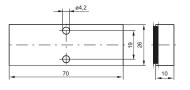
Intermediate air intake





Closing plate





Coding: 2640.00

Weight 50 g

Spool valves and solenoid valves Series 2600 - Accessories

Diaphragm plug Coding: 2640.17



Weight 10 g